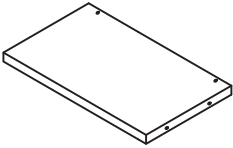
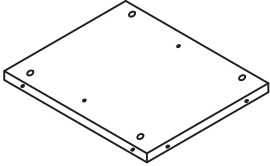
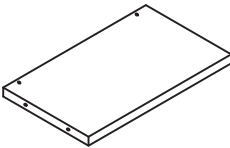
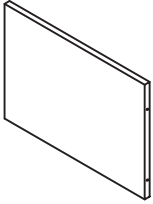
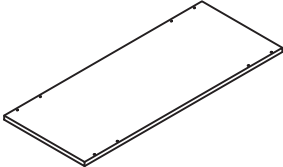
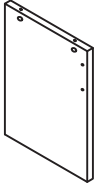
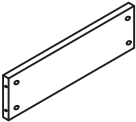
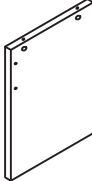
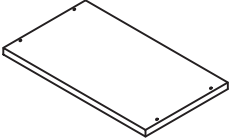
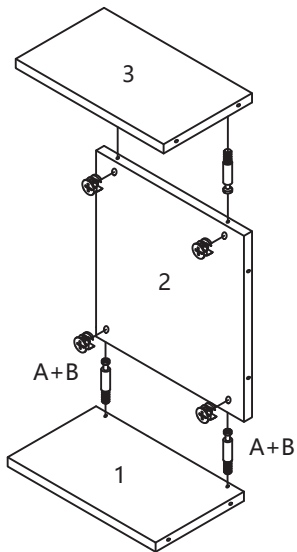


230-000087

1  x2	2  x2	3  x2	4  x2	5  x1
6  x1	7  x2	8  x2	9  x2	10  x2
A  x36	B  x36	C (6.3x50mm)  x16		

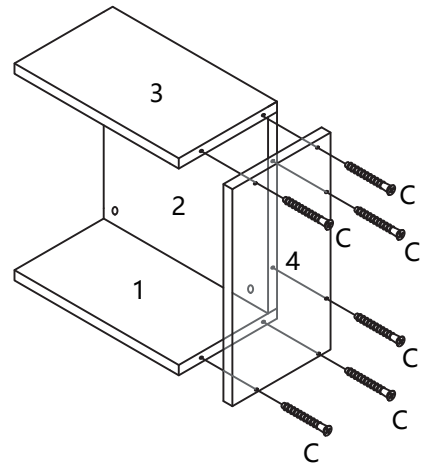
Step 1



A x4

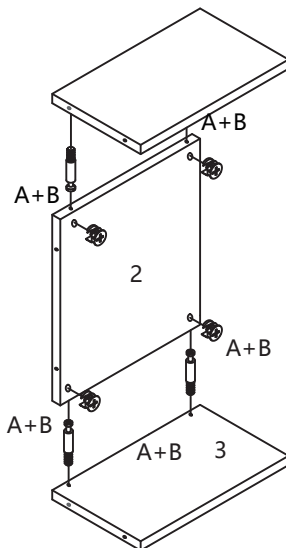
B x4

Step 2



C x6

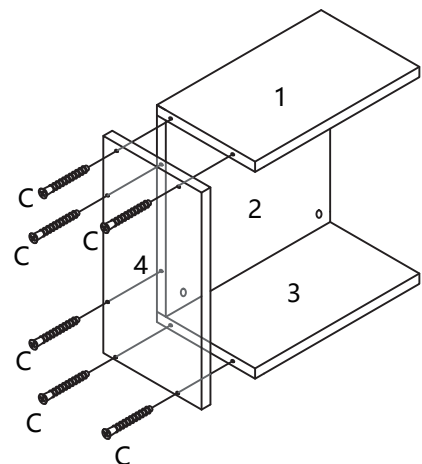
Step 3



A x4

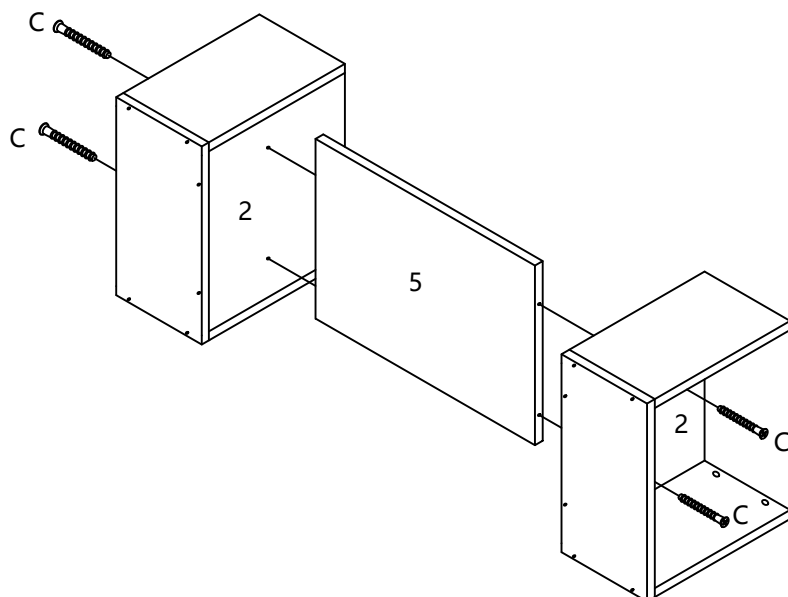
B x4

Step 4



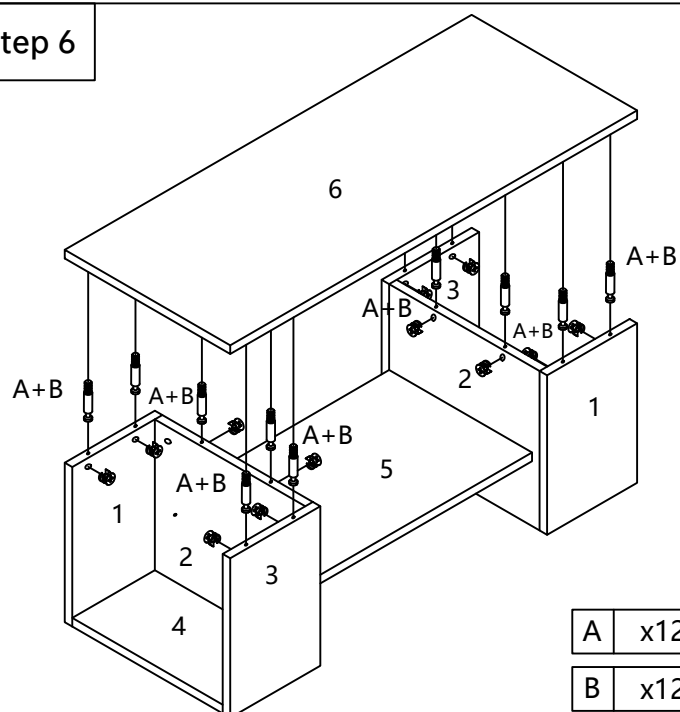
C x6

Step 5



C x4

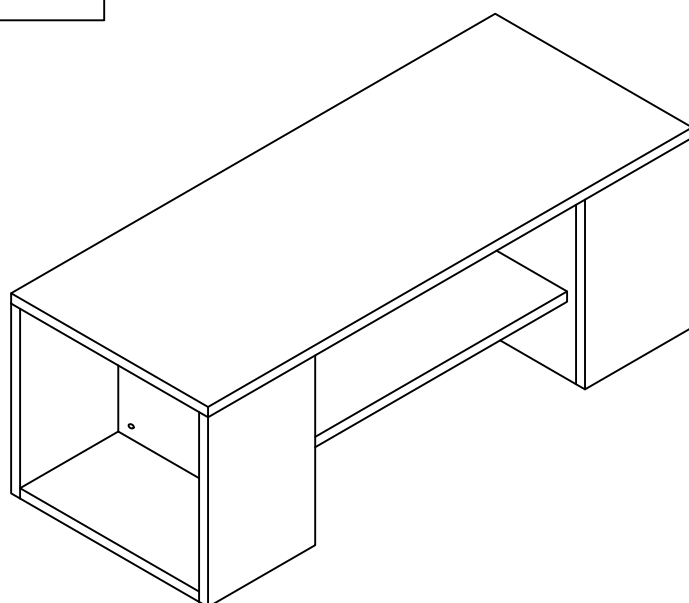
Step 6



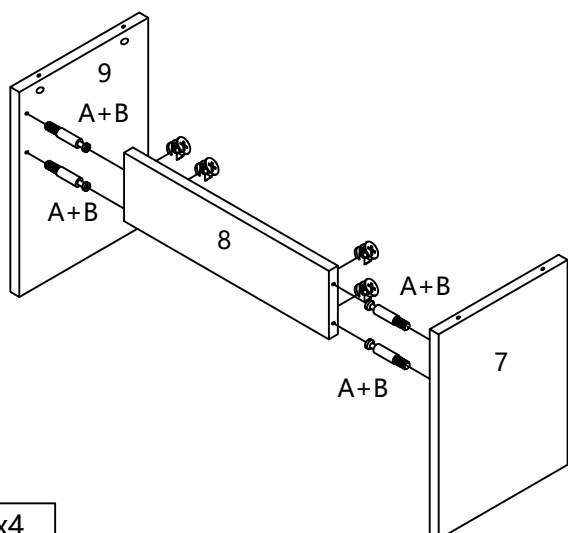
A x12

B x12

Step 7



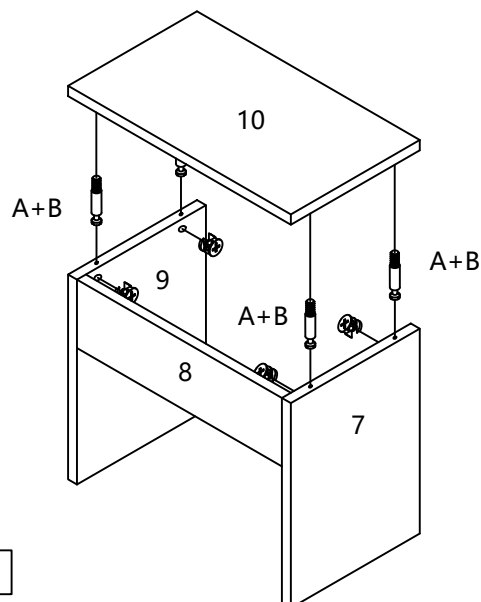
Step 8



A x4

B x4

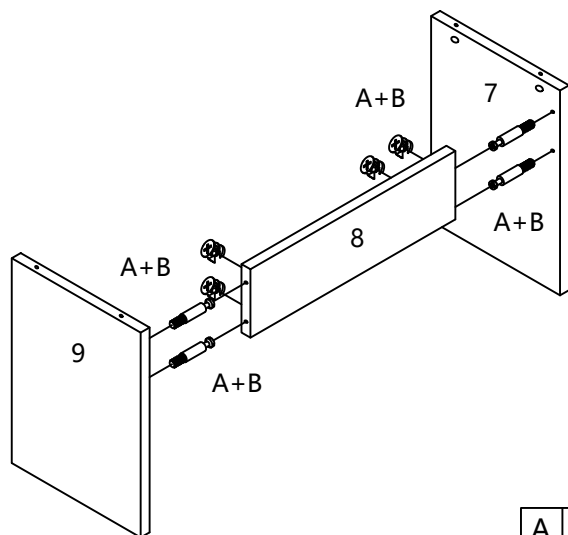
Step 9



A x4

B x4

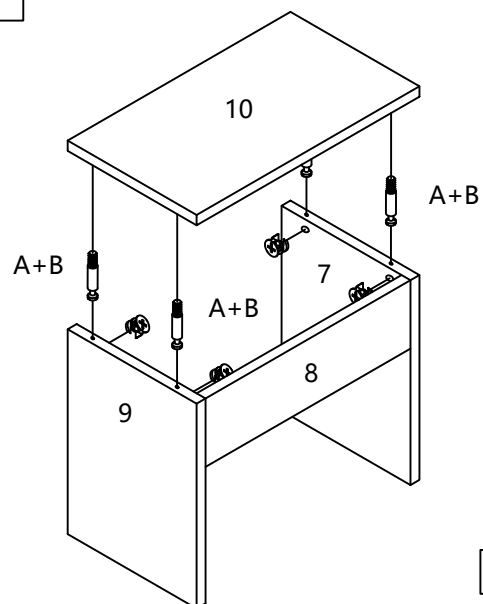
Step 10



A	x4
---	----

B	x4
---	----

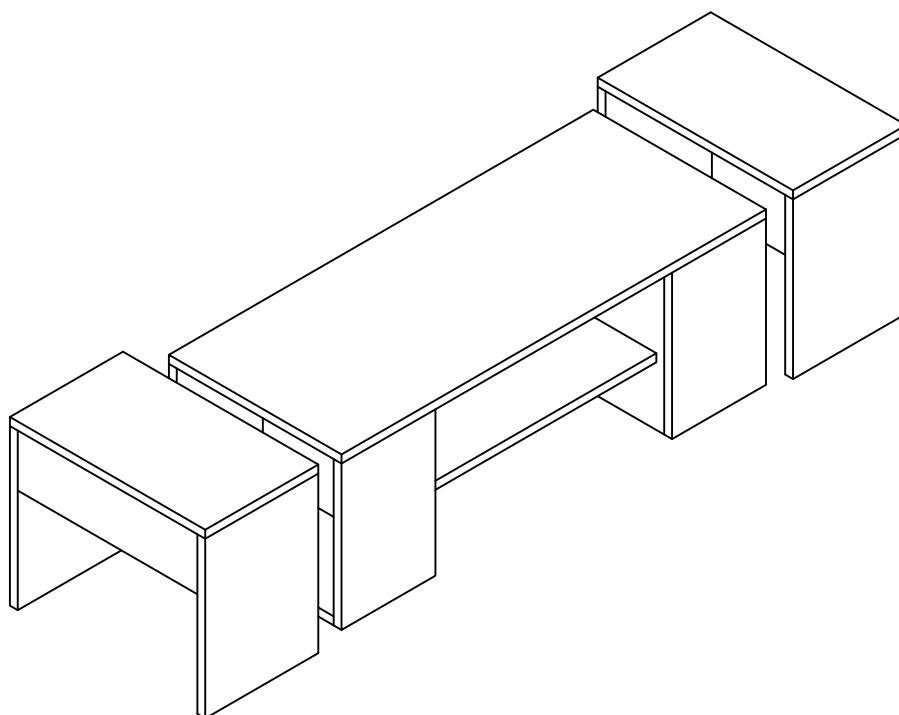
Step 11



A	x4
---	----

B	x4
---	----

Step 12



Complete

