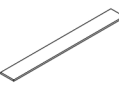
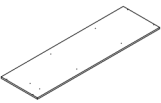
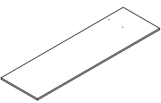
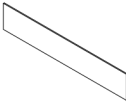
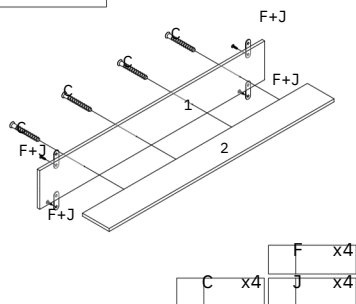


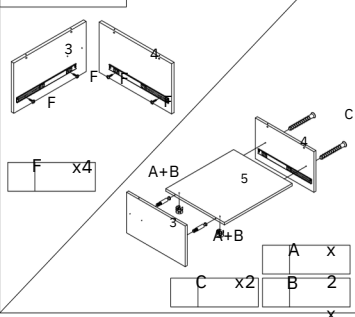
230-000105

1  x1	2  x1	3  x1	4  x1	5  x1	6  x1
7  x1	8  x1	9  x1	10  x1	11  x1	12  x1
13  x1	14  x1	15  x1	16  x1	17  x1	18  x3
19  x1	20  x1	21  x1	22  x1	23  x3	24  x1
25  x1	26  x1	27  x1	28  x1	29  x1	30  x1
31  x2	32  x1	33  x1	34  x1	35  x1	36  x1
37  x1	38  x1	A  x38	B  x38	C (6.3X50)  x56	D  (5X50) x4
E  x4	F (3.5X12)  x42	G  x4	H  x4	I  x4	J  x2
K  x9	L  x4	M  x2	N  x6	O  x6	P  x6

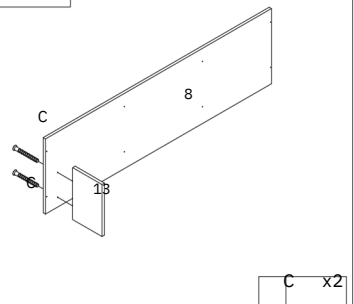
Step 1



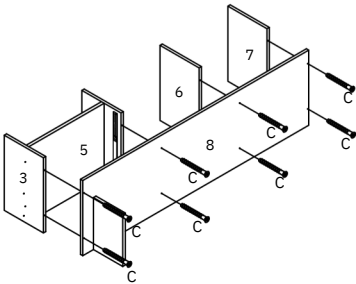
Step 2



Step 3

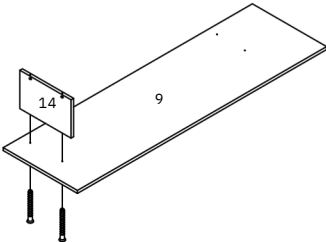


Step 4



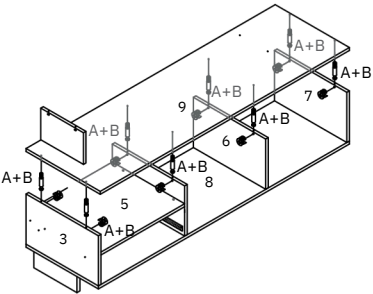
C	x8
---	----

Step 5



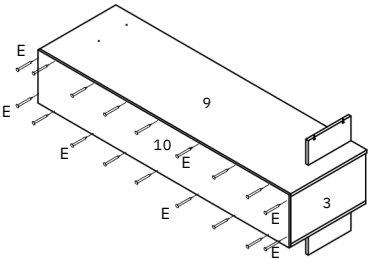
C	x2
---	----

Step 6



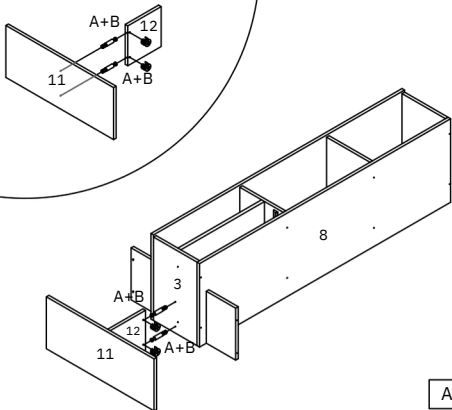
A	x8
B	x8

Step 7



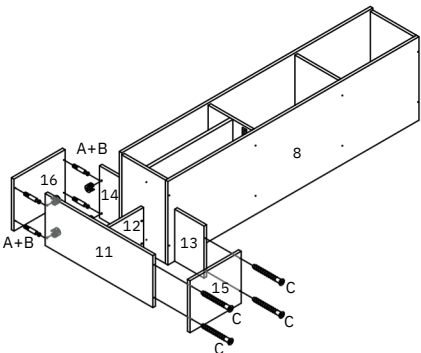
E	x18
---	-----

Step 8



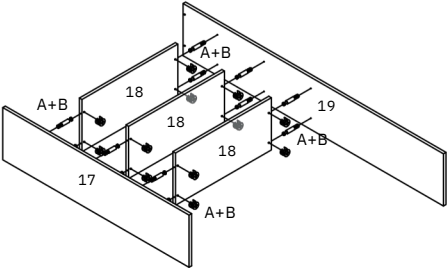
A	x4
B	x4

Step 9



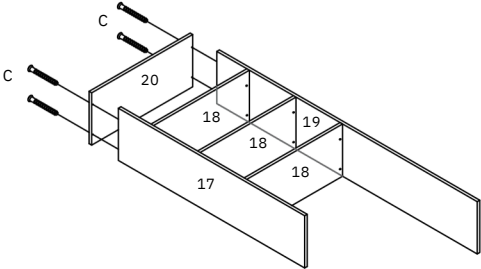
A	x4
B	x4
C	x4

Step 10



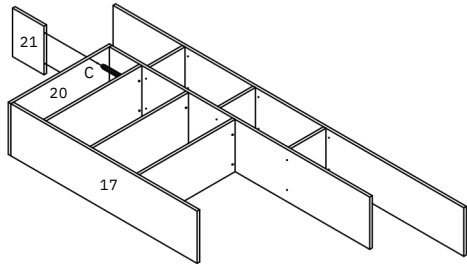
A	x1
B	2

Step 11



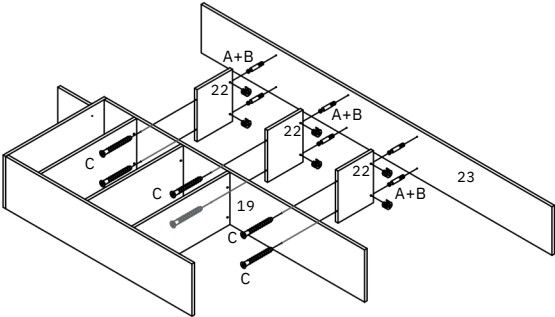
C	x4
---	----

Step 12



x1
2

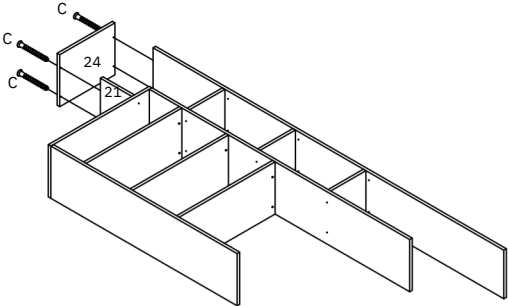
Step 13



C	x2
---	----

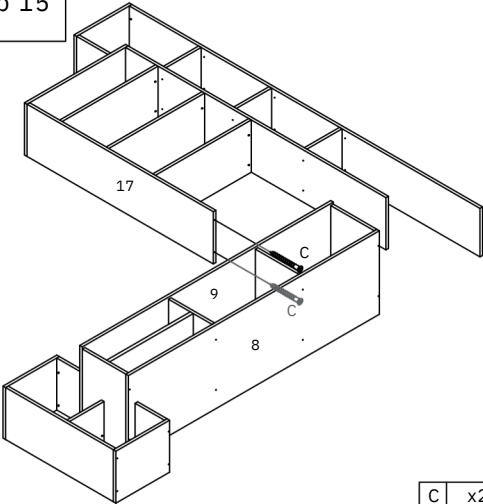
A	x6
C	x6
B	x6

Step 14



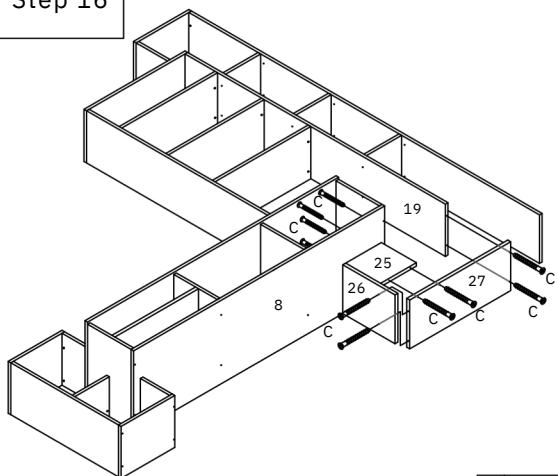
C	x4
---	----

Step 15



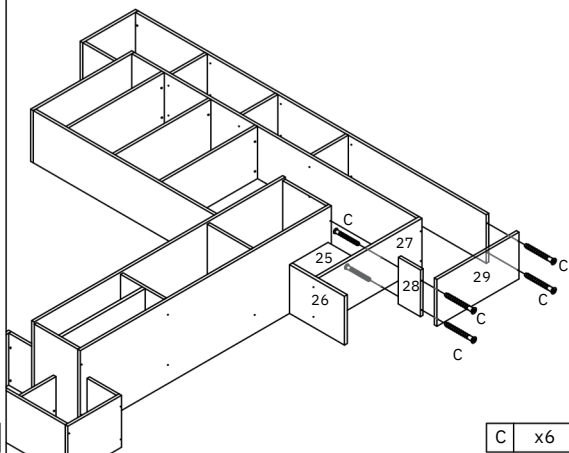
C	x2
---	----

Step 16



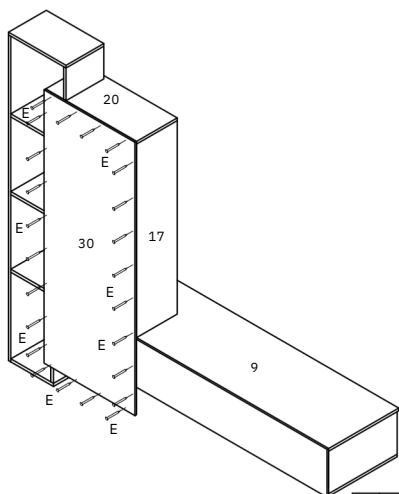
C	x10
---	-----

Step 17



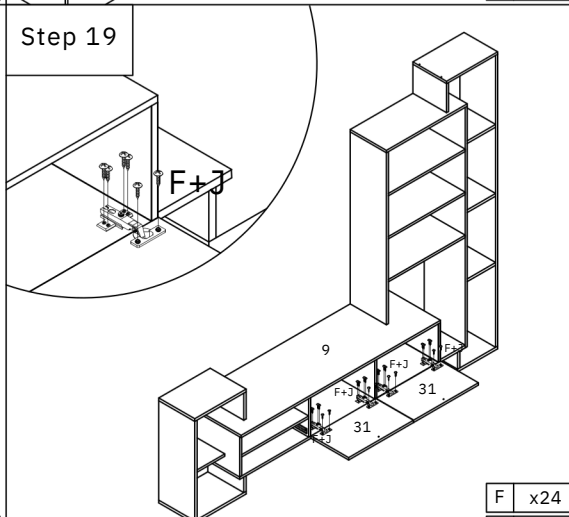
C	x6
---	----

Step 18



E	x24
---	-----

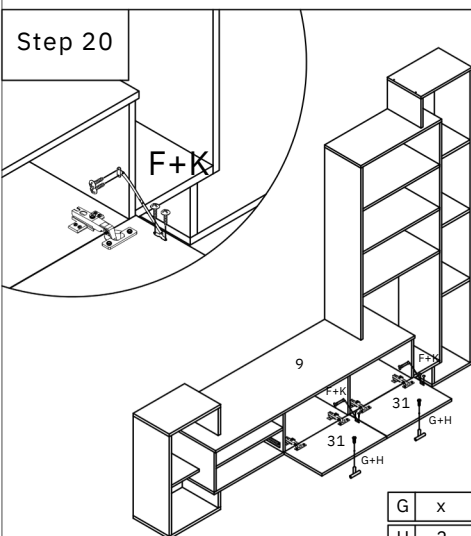
Step 19



F	x24
---	-----

J	x4
---	----

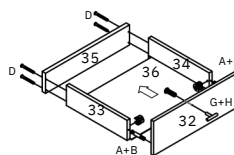
Step 20



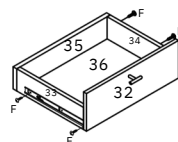
G	x	F	x8
H	2	K	x2

X

Step 21

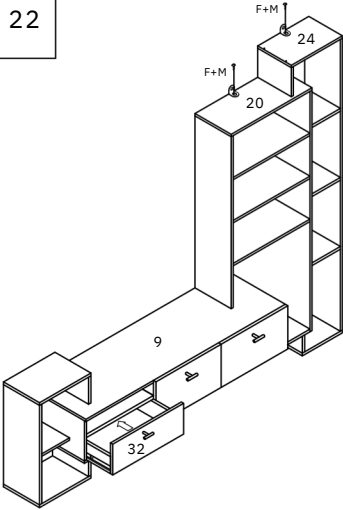


A	x2	G	x1
B	x2	H	x1
D	x4		



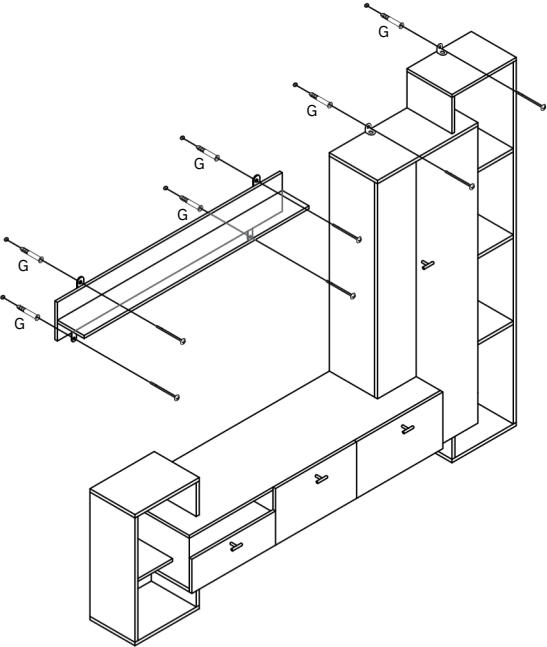
F	x4
---	----

Step 22



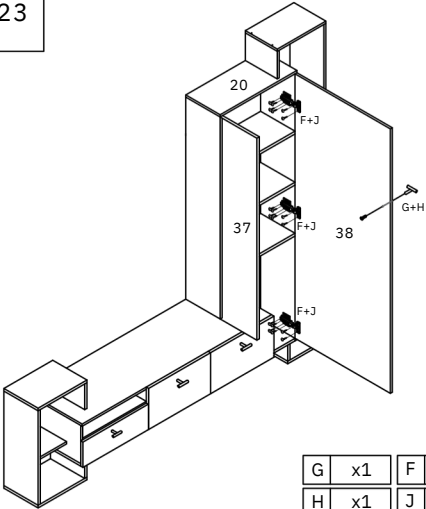
F	x
M	2

Step 24



G	x6
---	----

Step 23



G	x1	F	x30
H	x1	J	x5

Complete

